

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: COLLECTIVE CONTROL STICK
Job Number	: 34116		
Estimate Number	: 12833		
P.O. Number	: N/A	Part Number	: G10201
This Issue	: 8/21/2007 S.O. No. : N/A	Drawing Number	: G10201 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 32073	Material	: N/A
Written By	:	Due Date	: 9/15/2007 Qty: 5 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 07-04-16 JLM		

Job Number:



1.0	M304TR1125W065	304 RD Tube 1.125 x .065w
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~~AA 0708~~ 070823

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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070823
~~070823~~

3.0	QC5	INSPECT WORK TO CURRENT STEP
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En 07/09/23 (25)

4.0	LATHE CONV.	CONVENTIONAL LATHE
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070813
~~070823~~

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Σελ 07/002/23 (XS)

6.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Weld assembly as per dwg G10202.

207/09/12 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/19	6.1	grind weld permanent change			5		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/09/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 8/21/2007 1:59:06 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COLLECTIVE CONTROL STICK

Job Number: 34116

Part Number: G10201

Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

DO NOT USE

WELD INSPECTION



Comment: WELD INSPECTION

PD 07-09-12. (5)

8.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

Drill as per Dwg.

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/09/12

07-09-17 (5)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

07/09/12 (5)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/09/17 (5)

Job Completion



07-09-19

Q.I. Re Polish After machining

FF 07-09-18

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

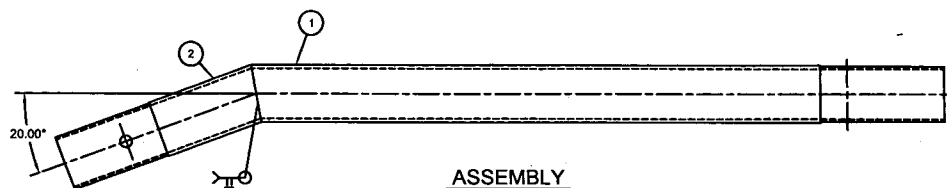
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

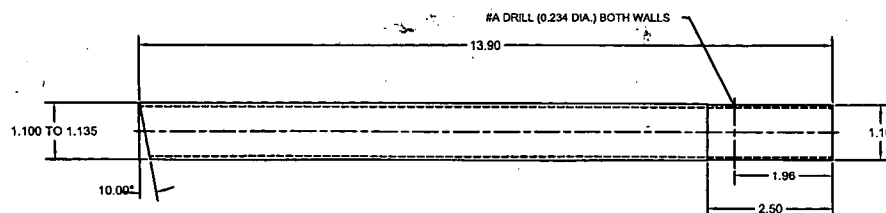
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

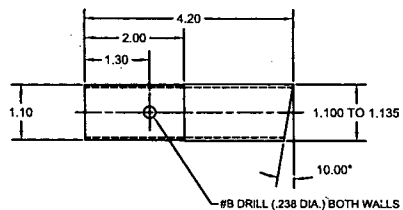
REVISIONS		
REV	DESCRIPTION	APPROV DATE
A	REDRAWN ON CAD	5/30/03 CLB



ASSEMBLY



ITEM -1



ITEM -2

NOTES: DEBURR ALL SHARP EDGES.
OPTIONAL: TEXT MAY BE ENGRAVED,
STAMPED OR PRINTED ON PART AS DESIRED

1	-2	1.100-1.135 O.D. X .058-.070 WALL	304 STAINLESS TUBING
1	-1	1.100-1.135 O.D. X .058-.070 WALL	304 STAINLESS TUBING
QTY	DASH	DESCRIPTION	MATERIAL
BREAK SHARP EDGES	125	DESIGNED	DATE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN	DATE
TOLERANCES ARE:		CHECKED	DATE
FRACTIONS DECIMAL ANGLES		APPROVED	DATE
1/16" X .005 .02"		GLH	5/30/03
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<p>Geneva Aviation www.GenevaAviation.com</p>			<p>COLLECTIVE CONTROL STICK</p>
<p>Drawing Number G10201</p>			<p>REV A</p>
<p>Part No: GA122</p>			<p>Sheet 1 of 1</p>

NO. 24116

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WITHOUT NOTICE
WORK ORDER

